

Claims:

1. A guide plate and instruction plate using photo luminescent porcelain enamel, comprising:

an improved guide plate and instruction plate implemented in such a manner that aluminum, steel, copper, alloy plate, etc., after removing of anti-rust oil (lubricant), are preprocessed for an easier adherence, and a primary coat enamel and a secondary coat enamel are processed, and a ground surface is processed with non-photo luminescent porcelain enamel; and character, number, symbol, graphic, image, pattern, etc. of the guide plate and instruction plate are molded with photo luminescent porcelain enamel.

2. A guide plate and instruction plate using photo luminescent porcelain enamel, comprising:

an improved guide plate and instruction plate implemented in such a manner that aluminum, steel, copper, alloy plate, etc., after removing of anti-rust oil (lubricant), are preprocessed for an easier adherence, and a primary coat enamel and a secondary coat enamel are processed, and a ground surface is processed with photo luminescent porcelain enamel; and character, number, symbol, graphic, image, pattern, etc. of the guide plate and instruction plate are molded with non-photo luminescent porcelain enamel.

3. A guide plate and instruction plate using photo luminescent porcelain

enamel, comprising:

an improved guide plate and instruction plate implemented in such a manner that aluminum, steel, copper, alloy plate, etc., after removing of anti-rust oil (lubricant), are preprocessed for an easier adherence, and a primary coat
5 enamel and a secondary coat enamel are processed, and a ground surface is processed with non-photo luminescent coloring oil (or enamel material); and character, number, symbol, graphic, image, pattern, etc. of the guide plate and instruction plate are processed with photo luminescent enamel.

- 10 4. A guide plate and instruction plate using photo luminescent porcelain enamel, comprising:

an improved guide plate and instruction plate implemented in such a manner that aluminum, steel, copper, alloy plate, etc., after removing of anti-rust oil (lubricant), are preprocessed for an easier adherence, and a primary coat
15 enamel and a secondary coat enamel are processed, and a ground surface is processed with photo luminescent enamel; and character, number, symbol, graphic, image, pattern, etc. of the guide plate and instruction plate are processed with non-photo luminescent coloring oil (or enamel material).

- 20 5. A guide plate and instruction plate using photo luminescent porcelain enamel, comprising:

an improved guide plate and instruction plate implemented in such a

manner that aluminum, steel, copper, alloy plate, etc., after removing of anti-rust oil (lubricant), are preprocessed for an easier adherence, and a primary coat enamel and a secondary coat enamel are processed, and a ground surface is processed with photo luminescent enamel; and character, number, symbol,
5 graphic, image, pattern, etc. of the guide plate and instruction plate are processed using a heat transfer printing paper.

6. A guide plate and instruction plate using photo luminescent porcelain enamel, comprising:

10 an improved guide plate and instruction plate implemented in such a manner that aluminum, steel, copper, alloy plate, etc., after removing of anti-rust oil (lubricant), are preprocessed for an easier adherence, and a primary coat enamel and a secondary coat enamel are processed, and a ground surface is processed with non-photo luminescent coloring oil (or enamel); and character,
15 number, symbol, graphic, image, pattern, etc. of the guide plate and instruction plate are processed using a heat transfer printing paper.